



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

649.4820

Job Sheet 166867



Part No: 649.4820

Job Qty: 20 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/18/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |
| 90    | Start up Operation | 20 Ea  |            | 11/9/17  | 0.00      | 0.00    | Start up container    | SC        |
| 100   | Waterjet           | 20 pcs |            | 11/10/17 | 0.00      | 2.00    | Waterjet1             | SC        |
| 110   | QC                 | 20 pcs |            | 11/10/17 | 0.00      | 0.00    | QC2                   | DAS       |
| 120   | QC                 | 20 pcs |            | 11/10/17 | 0.00      | 0.00    | QC8                   | 38        |
| 130   | Outsource          | 20 pcs |            | 11/10/17 | 0.00      | 0.00    | Outsource4            | SP 9-88   |
| 140   | Packaging          | 20 pcs |            | 11/10/17 | 0.00      | 0.00    | Packaging2            | SP DAS    |
| 150   | QC                 | 20 pcs |            | 11/10/17 | 0.00      | 0.00    | QC6                   | 38        |
| 160   | Packaging          | 20 pcs |            | 11/10/17 | 0.00      | 0.00    | Packaging3            | 9-88      |
| 170   | QC21-SA            | 20 Ea  |            | 11/10/17 | 0.00      | 0.00    | QC21                  |           |

Part Op 100 - 1-Cut as per Dwg Dwg Rev: D Prog Rev: D 2-Deburr if necessary

Descriptions: 130 - ISSUE P/O: 38218 HARD ANODIZE, COLOR BLACK AS PER DWG. (SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2)

1.7 mills thickness prime

NOV 08 2017

DAS  
13  
88

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | M2024T3S.125   | 1        | 33        | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 10/18/17 12:58 PM dart.poulin.mario

5012185

**DART**  
AEROSPACE  
**S001012**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com



**Shim**

**PART NO: 649.4820**  
**Revision:**  
**Operation: Start up Operation**  
**Quantity: 20**  
**Change No:**

**Mfg Date: 10/19/17**  
**Job No: 166867**

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1

2

3

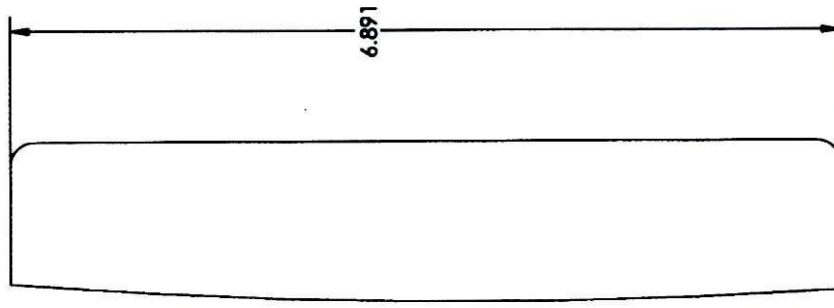
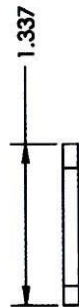
4

5

6

7

8



649.4820

|                                                                                                                |                                                                    |
|----------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|
| <b>DART</b> 3000 ENTERPRISE CT.<br>SUITE 100<br>VISTA, CA 92081<br>(760) 724-5300                              |                                                                    |
| DRAWN BY: J. GRAY<br>CHECKED BY: P. BRAYO<br>APPROVED BY: P. BRAYO<br>DATE: 11/08/11                           | <b>SHEET METAL</b><br>SHEET: 649.4820<br>QTY: 10746<br>SCALE: NONE |
| PARTS OVERVIEW: 8 PC'S<br>PARTS LIST: 8 PC'S<br>PARTS NAME: 8 PC'S<br>PARTS QTY: 8 PC'S<br>PARTS PRICE: 8 PC'S | REV: D<br>SHEET: 8 OF 8                                            |

## FIRST ARTICLE INSPECTION CHECKLIST

| Rev | Date     | Change                     | Revised by | Approved |
|-----|----------|----------------------------|------------|----------|
| E   | 10.04.14 | Added preliminary approval | KJ         |          |





Dart Hawkesbury  
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K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO038218

| Items     |        |                        |     |                                                                                                                                                                                                                                              |          |        |          |                |                   |         |                  |                |
|-----------|--------|------------------------|-----|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part                   | Rev | Description                                                                                                                                                                                                                                  | Item Tax | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 4         | 166867 | 649.4820               | -   | MIL-PRF-23377 TYPE 1 CLASS N<br>Shim<br>ISSUE<br>P/O:<br>FINISH: HARD BLACK<br>ANODIZE AS PER IAW<br>MIL-A-8625 TYPE III,<br>CLASS 2 / PRIME AS<br>PER IAW MIL-PRF-<br>23377 TYPE I CLASS N                                                  |          | Firmed | 11/17/17 | 20 pcs         | 0 pcs             | 20 pcs  | \$8.60/pcs       | \$172.00       |
| 5         | 167011 | D4970-5                | -   | Doubler<br>Issue P/O to ATG :<br><br>FINISH: HARD BLACK<br>ANODIZE AS PER IAW<br>MIL-A-8625 TYPE III,<br>CLASS 2 / PRIME AS<br>PER IAW MIL-P-23377J<br>TYPE 1 CLASS N                                                                        |          | Firmed | 11/17/17 | 2 pcs          | 0 pcs             | 2 pcs   | \$8.60/pcs       | \$17.20        |
| 6         | 165143 | 646.9811               | -   | Upper Deflector<br>Issue P/O to ATG :<br><br>AS PER MPP-172<br>SECTION 2.1,<br>HARD ANODIZE<br>COLOR BLACK, PER<br>IAW MIL-A-8625 TYPE<br>3 CLASS 2<br>AS PER MPP-172<br>SECTION 4.2,<br>PRIME AS PER IAW<br>MIL-PRF-23377 TYPE 1<br>CLASS N |          | Firmed | 11/17/17 | 18 pcs         | 0 pcs             | 18 pcs  | \$34.45/pcs      | \$620.10       |
| 7         | 166392 | RBW6405G02131-<br>3G-3 | -   | -Issue P/O to ATG:<br><br>ANODIZE COLOR<br>CLEAR, PER IAW MIL-<br>A-8625F TYPE 2<br>CLASS 1<br>WATER SEAL                                                                                                                                    |          | Firmed | 11/17/17 | 1 pcs          | 0 pcs             | 1 pcs   | \$26.85/pcs      | \$26.85        |
| 8         | 165851 | RBEM632V5000102-1      | -   | -Issue P/O to ATG:<br><br>ANODIZE COLOR<br>CLEAR, PER IAW MIL-<br>A-8625F TYPE 2<br>CLASS 1<br>WATER SEAL                                                                                                                                    |          | Firmed | 11/17/17 | 1 pcs          | 0 pcs             | 1 pcs   | \$26.85/pcs      | \$26.85        |
| 9         | 166197 | RBEM632V3009123-<br>11 | -   | -Issue P/O to ATG:<br><br>ANODIZE COLOR<br>CLEAR, PER IAW MIL-<br>A-8625F TYPE 2<br>CLASS 1 WATER SEAL                                                                                                                                       |          | Firmed | 11/17/17 | 1 pcs          | 0 pcs             | 1 pcs   | \$26.85/pcs      | \$26.85        |



A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 914131

Date: 17-Nov-17

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Chantal Lavoie  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                 | Ship Via     |                   |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-------------------|
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Description                                                                                                                                     |              |                   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us. |              |                   |
| 20<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Part: 649.4817<br>Shim<br>Job: 21869                                                                                                            | PO: PO038218 | Rev: B<br>Line: 2 |
| 20<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Part: 649.4820<br>Shim<br>Job: 21871                                                                                                            | PO: PO038218 | Rev: D<br>Line: 4 |
| 2<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Part: D4970-5<br>Doubler<br>Job: 21872                                                                                                          | PO: PO038218 | Rev: C<br>Line: 5 |
| <p>CERTIFICATE OF CONFORMANCE<br/>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.</p> <p>Date: <u>17/11/2017</u></p> <p>Certified Signature: <u>[Signature]</u></p> <p>Receiver Signature: _____</p> <p>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.</p> <p>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.</p> <p>Made in Canada.</p> |                                                                                                                                                 |              |                   |